



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2512-7
Job Sheet 187149



Part No: D2512-7

Job Qty: 6 ea

Part Name: Rib



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H SHEET 4 IPP Rev:A New Issue 08-12-02 DD verified by:ec IPP Rev:B 11.01.31 chg qc5 to 6 DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Large Fab-2		<i>ML</i>
100	Large Fab	6 pcs	12/14/18	12/14/18	0.00	0.99	Large Fab 8		<i>ML</i> DAS
110	QC	6 pcs	12/14/18	12/14/18	0.00	0.00	QC6		DEC 12 2018 68
120	Packaging	6 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3		<i>CPC</i> 9-89
130	QC21-SA	6 Ea	12/14/18	12/14/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut as per dwg D2512
Descriptions: 120 - LOCATION WA004

DAS
21
9-89

DEC 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.750W.065	304 Sq Tube .75X.75X.065W	15.3150 ft (2.5525 ea)	90-Start up Operation	<i>S 071905</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.750W.065	15	1,006	0

Part Specifications

Specifications could not be found.



Container No: S133217



Part: D2512-7

Job No: 187149

Serial No/Batch: S133217

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/29/18

Plex 11/28/18 9:58 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					